



**NECK FINISH DETAIL**

SCALE:- 5:1

ALL DIMENSIONS ARE IN MILLIMETERS

PROCESS	BLOW & BLOW	④	4	TOLERANCE CHANGED $\pm 0.8$ WAS $\pm 0.6$ MM.	18.01.11			SPECIFICATION AGREEMENT ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM H.N.G. & I. LTD.
MINIMUM THROUGH BORE	6.80	③	3	TOLERANCE CHANGED $\pm 0.6$ WAS $\pm 0.8$ MM.	25.01.03			
FILL POINT VERIFIED	NO	②	2	CAP. 26.80 $\pm 0.80$ WAS 26.50 $\pm 1.0$ ML.	08.01.03			
TILT ANGLE	-	①	1	DIA & HEIGHT TOLERANCE CHANGED	19.11.02			HINDUSTHAN NATIONAL GLASS & IND. LTD.
MAXIMUM DEPTH OF STANDARD ENGRAVING	-	No.	REV.No.	REVISION	DATE	CHK	DRC	
REF DRG No :-	CD-0380	FILL-POINT	--	ml $\pm$ -- ml				TITLE 20 ML. ATLAS VIAL
MOULD EQUIPMENT ORDERED BY	FINISH	BRIMFUL CAP.	26.80	ml $\pm$ 0.80 ml	CUST: SARABHIA		CHECKED:	
PLANT	B	WEIGHT	28.0	Gms. $\pm$ 3 Gms.	DRAWN: Rajesh 25.01.03		APPROVED:	
		FINISH	20 MM. VIAL	COLOUR	FLINT	SCALE	DRAWING No. 42499	A4 REV D
		SURFACE TREATMENT	NO	C.C. NO.	42499	1:1		