



ALL DIMENSIONS ARE IN MILLIMETERS

PROCESS	BLOW & BLOW									SPECIFICATION AGREEMENT ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM H.N.G.LTD.		
MINIMUM THROUGH BORE										HINDUSTHAN NATIONAL GLASS & IND. LTD.		
FILL POINT VERIFIED	NO	1.	(A)	VKUMAR	KNURLING CHANGED, CRESENT WAS DOT KNURLING	31.07.12	CHK					
TILT ANGLE	-	No.	REV.	REV. BY	REVISION	DATE	CHK	DRC	TITLE 50 ML. FLINT VIALS			
MAXIMUM DEPTH OF STANDARD ENGRAVING	-	FILL-POINT	-- ml ± -- ml						CUST: APPROVED:			
MAX. GAS VOLUMES	-	BRIMFUL CAP.	58 ml ± 3 ml						DRAWN:RAJESH 15.07.93 CHECKED:			
REF DRG No :- W/FLT/B/1431	WEIGHT	60 Gms. ± APP. Gms.										
MOULD EQUIPMENT ORDERED BY	FINISH	20 ML VIAL			COLOUR	FLINT	SCALE	DRAWING No. W/FLT/B/1431			A4	
PLANT	B	SURFACE TREATMENT			NO	C.C. NO.	41431	1:1				(A)